



# EXOMINI VC-10

Powdered Metal High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

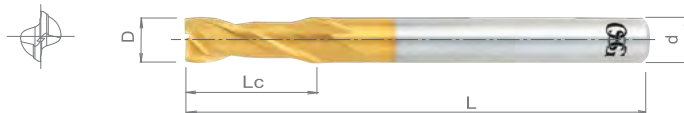
INDEX

## List 673

EXOMINI VC-10 TIN-CPM-M-EDL

SPEED FEED 1408-1409	VC10	TiN	2 FLUTE	30°	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/32" ≤ D ≤ 11/64"	+0 / -0.0011"
D = 3/16"	-0.0004 / -0.0015"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
6737005	●	1/32	0.094	1.875	0.188
6737105	●	3/64	0.141	1.875	0.188
6737205	●	1/16	0.188	1.875	0.188
6737305	●	5/64	0.234	1.875	0.188
6737405	●	3/32	0.281	1.875	0.188
6737505	●	7/64	0.328	1.875	0.188
6737605	●	1/8	0.375	1.875	0.188
6737705	●	9/64	0.406	1.875	0.188
6737805	●	5/32	0.438	1.875	0.188
6737905	●	11/64	0.500	1.875	0.188
6738005	●	3/16	0.500	1.875	0.188

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel			
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	⊗	⊗	⊗	⊗	⊗	○	○	○		○	⊗	○		

○ Good ⊗ Best

